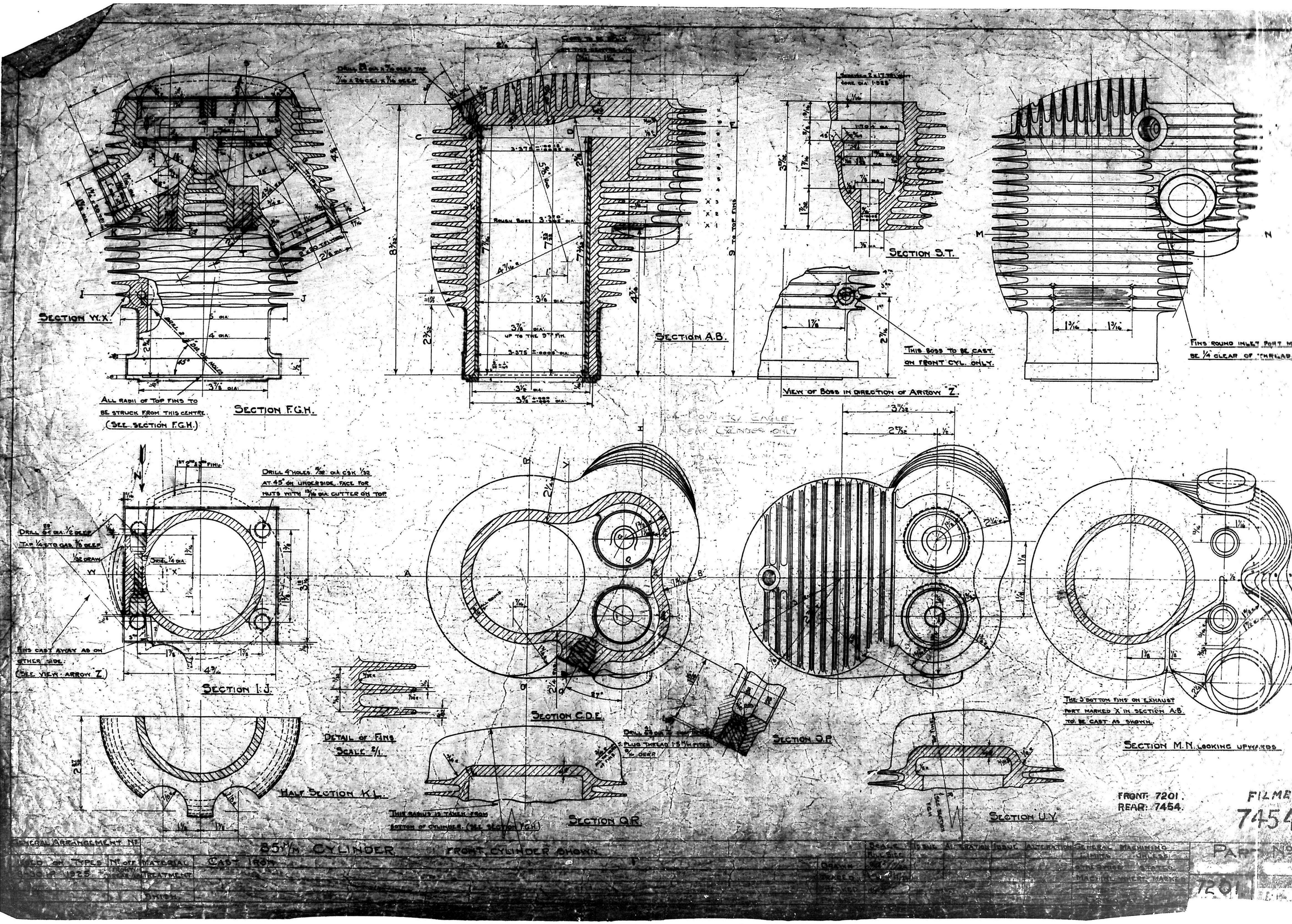
SECTION W.X.
ALL RADII OF TOP FINS TO BE STRUCK FROM THIS CENTRE. (SEE SECTION F.G.H.)
SECTION F.G.H.
SECTION A.B.
SECTION S.T.
THIS BOSS TO BE CAST ON FRONT CYL. ONLY.
VIEW OF BOSS IN DIRECTION OF ARROW "Z".
FINS ROUND INLET PORT M BE 1/4 CLEAR OF THREAD
SECTION I.J.
DRILL 4 HOLES 9/32 DIA. C'SK 1/32 AT 45° ON UNDERSIDE, FACE FOR NUTS WITH 13/16 DIA. CUTTER ON TOP
FINS CAST AWAY AS ON OTHER SIDE. (SEE VIEW ARROW Z)
SECTION C.D.E.
SECTION O.P.
SECTION M.N. LOOKING UPWARDS
THE 3 BOTTOM FINS ON EXHAUST PORT MARKED X IN SECTION A.B. TO BE CAST AS SHOWN.
DETAIL OF FINS SCALE 2/1.
HALF SECTION K.L.
THIS RADIUS IS TAKEN FROM BOTTOM OF CYLINDER. (SEE SECTION F.G.H.)
SECTION Q.R.
SECTION U.Y.
FRONT: 7201.
REAR: 7454.
FILME
7454
GENERAL ARRANGEMENT No.
85 M/M CYLINDER
FRONT CYLINDER SHOWN
CAST IRON
MATERIAL
TREATMENT
FINISH
DRAWN
TRACED
SCALE
ISSUE
ALTERATION
GENERAL MACHINING LIMITS
PART No.
7201