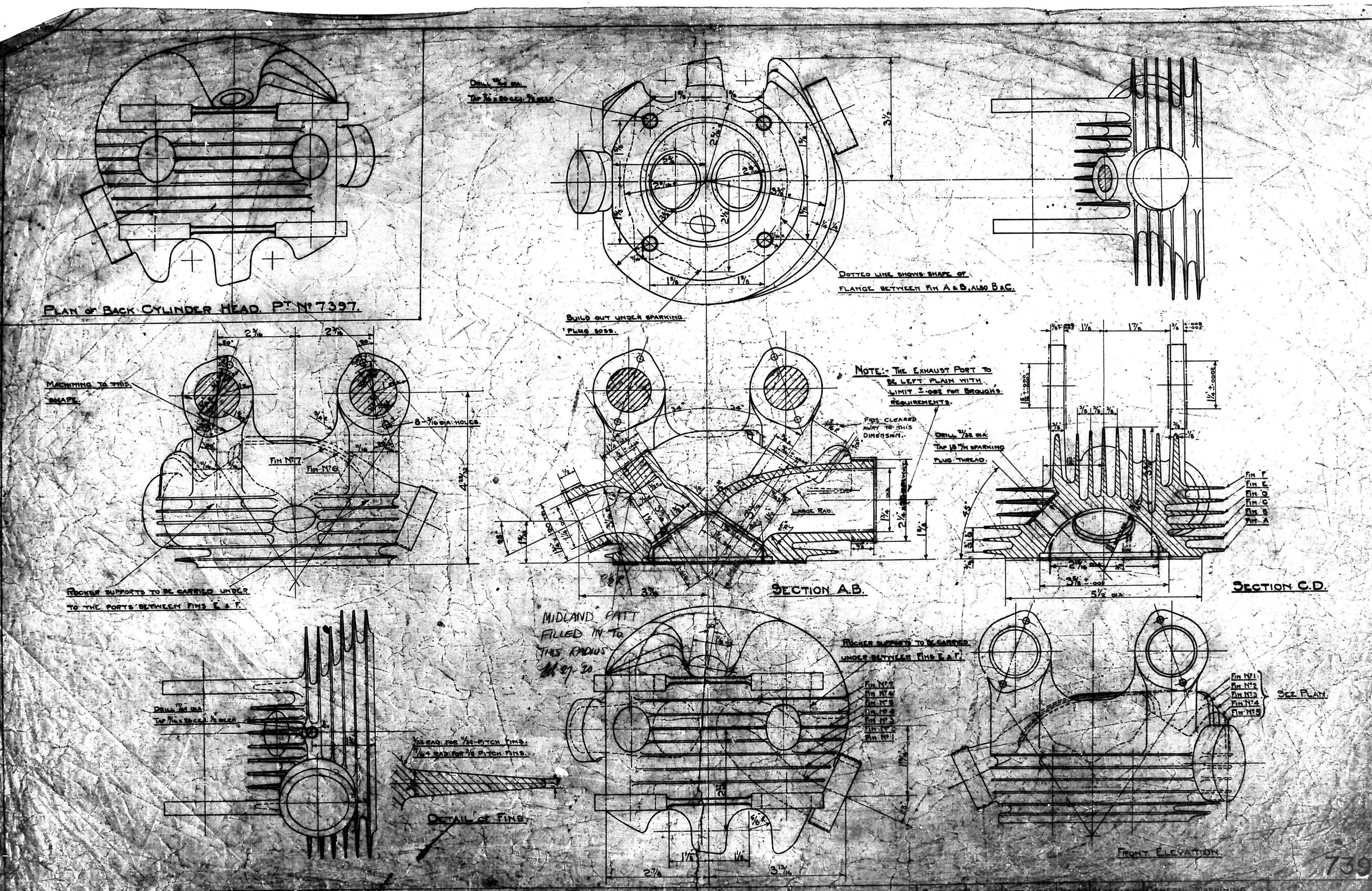
PLAN OF BACK CYLINDER HEAD. PT. No 7397.
DRILL 3/16 DIA. TAP 7/16 x 20 C.P.I. 7/8 DEEP.
DOTTED LINE SHOWS SHAPE OF FLANGE BETWEEN FIN A & B, ALSO B & C.
BUILD OUT UNDER SPARKING PLUG BOSS.
MACHINING TO THIS SHAPE.
8 - 3/16 DIA. HOLES.
FIN No 7.
FIN No 6
ROCKER SUPPORTS TO BE CARRIED UNDER TO THE PORTS BETWEEN FINS E & F.
NOTE:- THE EXHAUST PORT TO BE LEFT PLAIN WITH LIMIT ± .002 FOR BROUGHS REQUIREMENTS.
FINS CLEARED AWAY TO THIS DIMENSION.
DRILL 21/32 DIA. TAP 18 m/m SPARKING PLUG THREAD.
LARGE RAD.
SECTION A.B.
SECTION C.D.
FIN F
FIN E
FIN D
FIN C
FIN B
FIN A
MIDLAND PATT FILLED IN TO THIS RADIUS
ROCKER SUPPORTS TO BE CARRIED UNDER BETWEEN FINS E & F.
FIN No 7
FIN No 6
FIN No 5
FIN No 4
FIN No 3
FIN No 2
FIN No 1
SEE PLAN.
DRILL 17/64 DIA. TAP 5/16 x 20 C.P.I. 1/2 DEEP.
3/32 RAD. FOR 11/32 PITCH FINS.
7/64 RAD. FOR 3/8 PITCH FINS.
DETAIL OF FINS.
FRONT ELEVATION.
CYLINDER HEAD (FRONT HEAD SHOWN)
GENERAL ARRANGEMENT
SCALE
ISSUE
ALTERATION
GENERAL MACHINING LIMITS UNLESS OTHERWISE STATED
PART

739