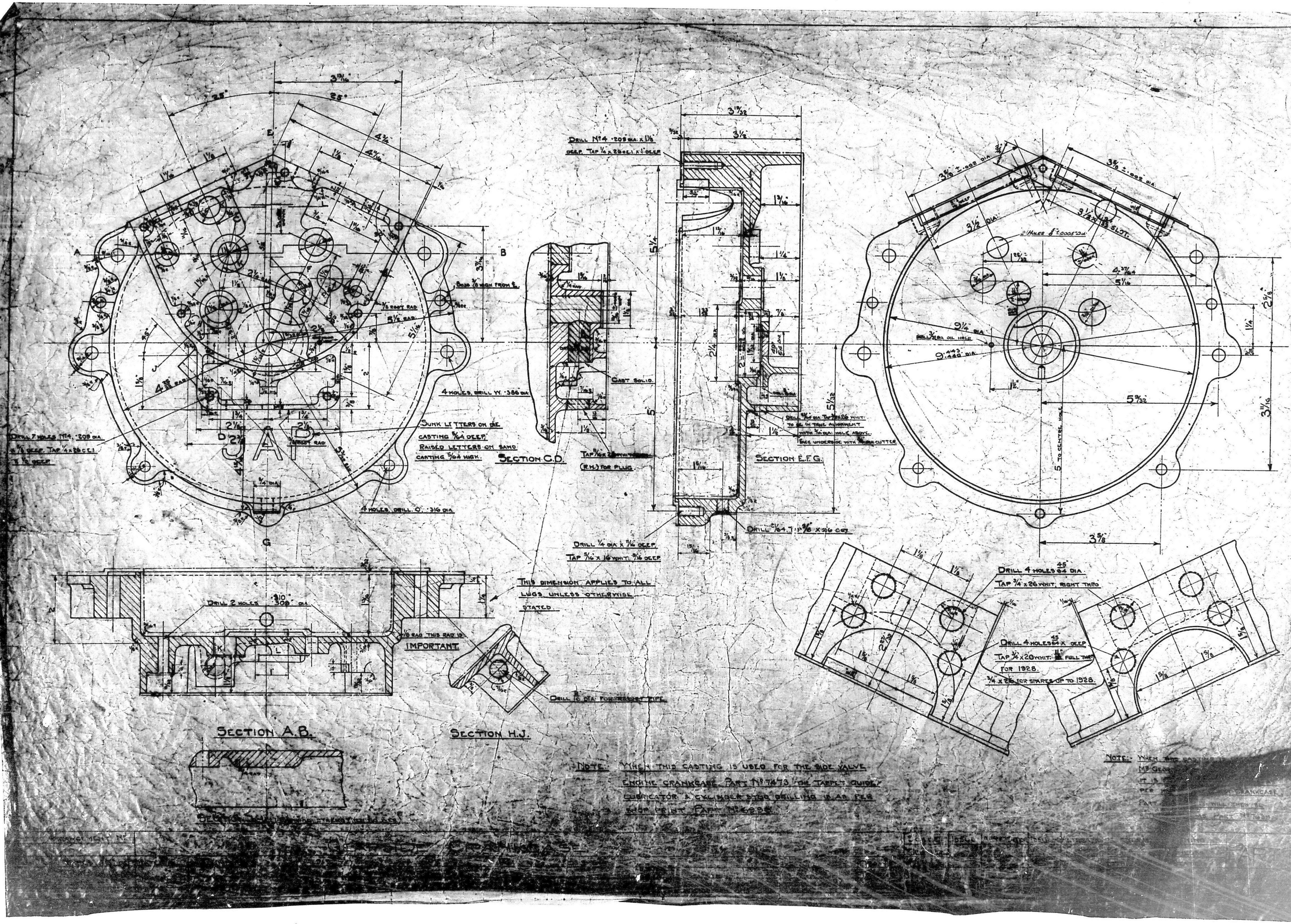
Drill 7 holes No 4 ·209 dia. x 5/8 deep. Tap 1/4 x 26 c.c.l. x 1 1/8 deep
4 holes, drill W ·386 dia.
4 holes, drill O ·316 dia.
Sunk letters on the casting 5/64 deep. Raised letters on sand casting 5/64 high.
Section C.D.
Cast solid.
Tap 5/16 x 26 whit. (R.H.) for plug.
Drill No 4 ·209 dia. x 1 1/8 deep. Tap 1/4 x 26 c.c.l. x 1 deep
Drill 1/4 dia. x 11/16 deep. Tap 5/16 x 16 whit. 9/16 deep
Drill 21/64 Tap 3/8 x 26 c.c.l.
Section E.F.G.
Drill 3/4 dia. Tap 3/4 x 26 whit. to be in true alignment with 3/4 dia. hole above. Face underside with 3/4 dia. cutter.
3 5/8 ± ·002 dia.
3 1/2 dia.
3 1/8 x 1/8 slot.
2 holes 5/8 ·0005 dia.
9 1/4 dia.
3/4 dia. oil hole
9 ·443 ·446 dia.
5 9/32
5" to centres
3 5/8
This dimension applies to all lugs unless otherwise stated.
Drill 2 holes ·310 ·308 dia.
1/8 rad. this rad. is important.
Drill 5/16 dia. for regist. pipe.
Section A.B.
Section H.J.
Drill 4 holes 45/64 dia. Tap 3/4 x 26 whit. right thro.
Drill 4 holes 45/64 x deep. Tap 3/4 x 20 whit. 11/16 full thr. for 1928. 3/4 x 26 for spares up to 1928.
Note: When this casting is used for the side valve engine crankcase Part No 7473, the tappet guide, lubricator & cylinder stud drilling is as per shop print Part No 6238.
Note: When the casting is used for the M.G. gear it is drilled as per shop print Part No 6238 crankcase.