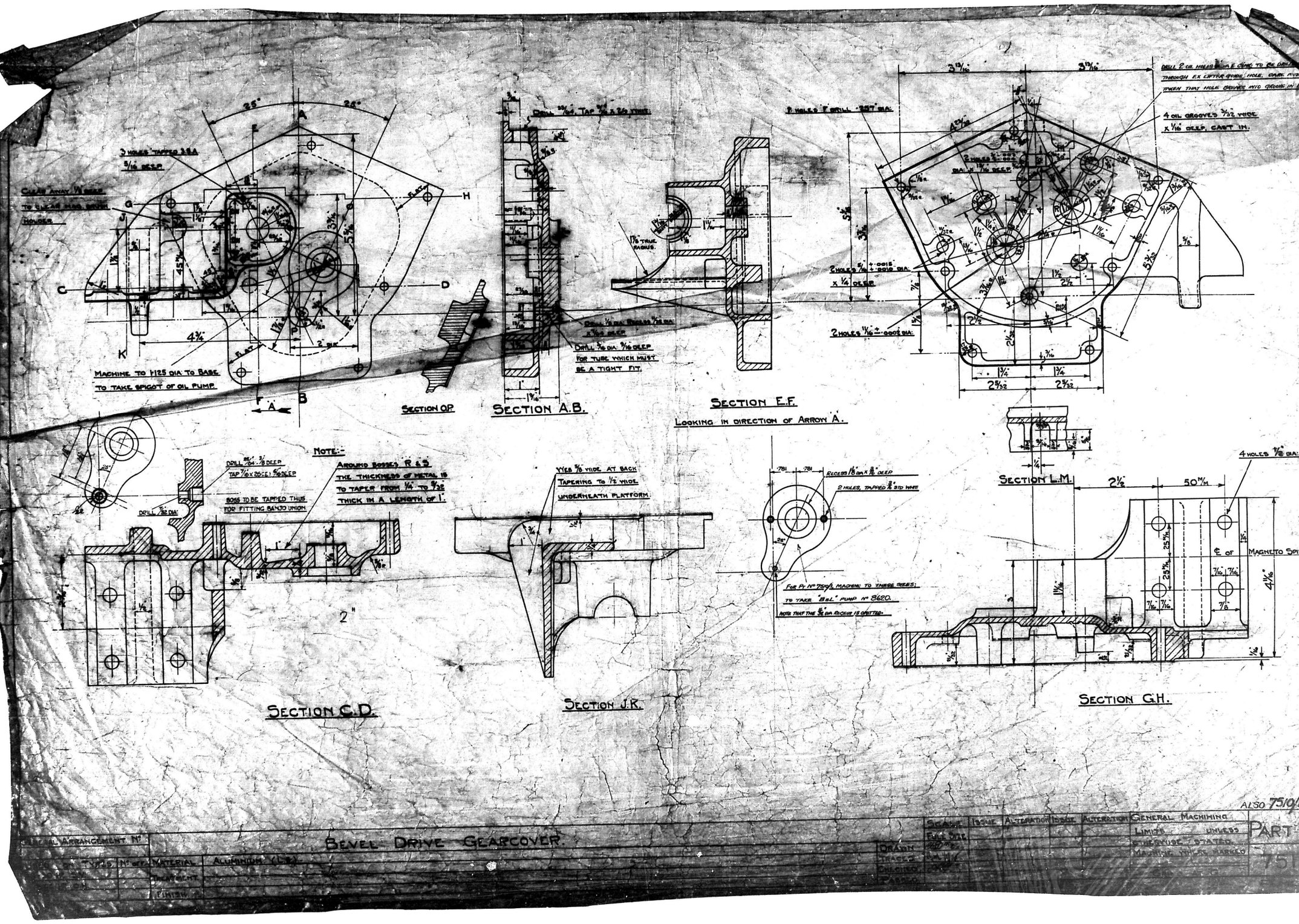
3 HOLES TAPPED 2 B.A. 5/16 DEEP.
CLEAR AWAY 1/8 BASE TO CLEAR MAG. SPINDLE HOUSES.
MACHINE TO 1.125 DIA. TO BASE TO TAKE SPIGOT OF OIL PUMP.
SECTION OP.
DRILL 29/64, TAP 7/16 X 26 THDS.
DRILL 1/8 DIA. RECESS 3/16 DIA. X 1/16 DEEP.
DRILL 5/16 DIA. 5/16 DEEP FOR TUBE WHICH MUST BE A TIGHT FIT.
SECTION A.B.
2 HOLES F DRILL .257 DIA.
2 HOLES 5/16 +.0015 +.0010 DIA. X 1/4 DEEP.
2 HOLES 11/16 +.002 DIA.
4 OIL GROOVES 3/32 WIDE X 1/16 DEEP, CAST IN.
SECTION E.F.
LOOKING IN DIRECTION OF ARROW A.
SECTION L.M.
NOTE:- AROUND BOSSES R & S THE THICKNESS OF METAL IS TO TAPER FROM 1/4 TO 3/32 THICK IN A LENGTH OF 1".
DRILL 29/64 - 3/8 DEEP
TAP 7/16 X 20 C.E.I. 5/16 DEEP
BOSS TO BE TAPPED THUS FOR FITTING BANJO UNION.
SECTION C.D.
WEB 5/8 WIDE AT BACK TAPERING TO 1/2 WIDE UNDERNEATH PLATFORM.
SECTION J.K.
RECESS 1 1/8 DIA X 3/8 DEEP
2 HOLES, TAPPED 3/8 STD WHIT
FOR Pr. No. 75194 MACHINE TO THESE BEES, TO TAKE "B.&L." PUMP No. 8620.
NOTE THAT THE 5/8 DIA RECESS IS OMITTED.
4 HOLES 7/16 DIA.
℄ OF MAGNETO SPI
SECTION G.H.
GENERAL ARRANGEMENT No.
BEVEL DRIVE GEARCOVER.
MATERIAL ALUMINIUM (L.S.)
DRAWN
TRACED
CHECKED
GENERAL MACHINING LIMITS UNLESS OTHERWISE STATED.
ALSO 75194
PART 75