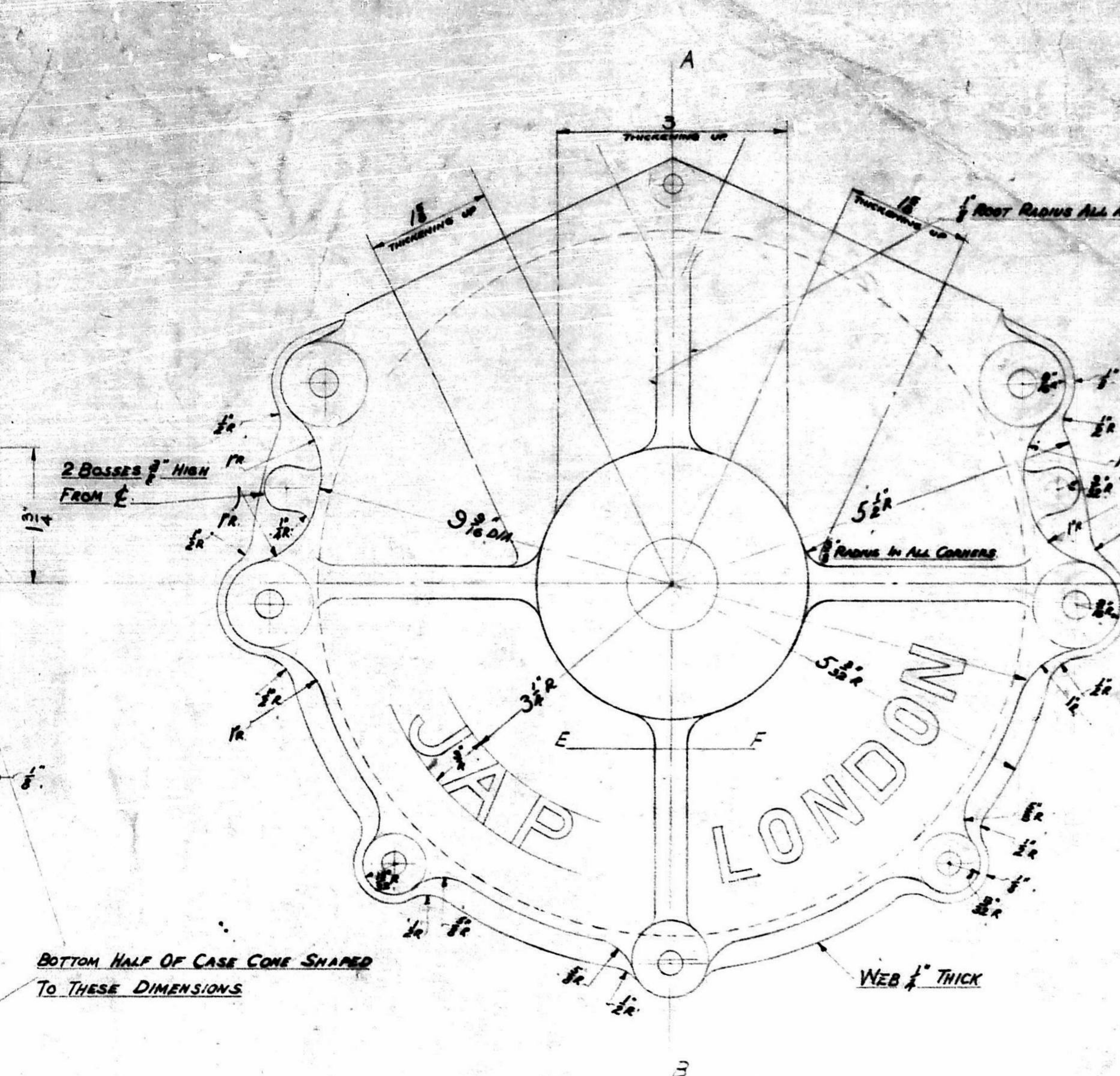
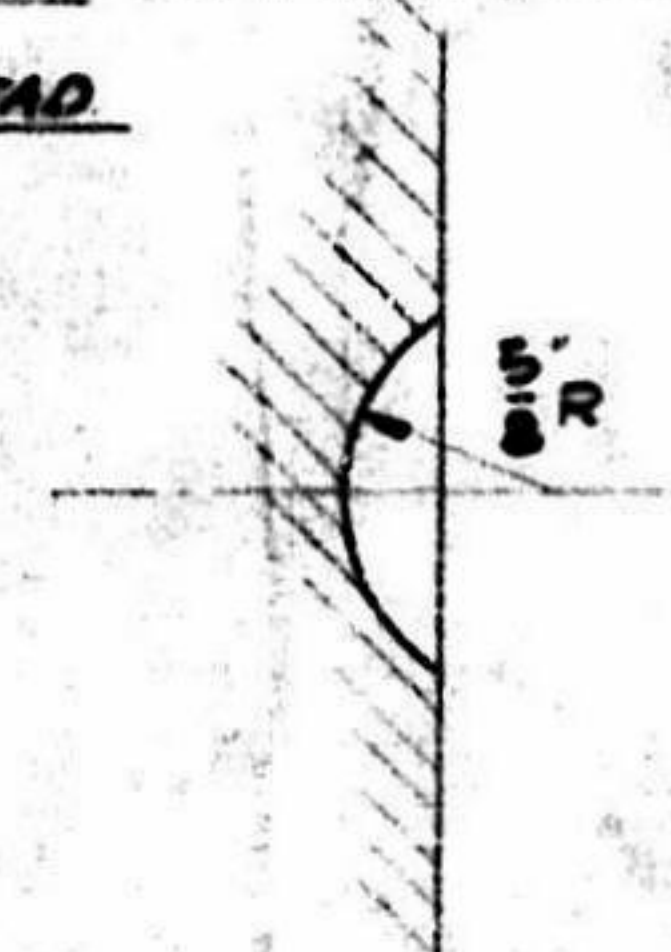




DRILL 4 HOLES $\frac{11}{16}$ " $\times$ $\frac{13}{16}$ " DEEP WITH FLAT BOTTOM
TAP $\frac{3}{4}$ " $\times$ 20 WHIT. $\times$ $\frac{11}{16}$ " FULL THREAD



ROOT RADIUS TO BE $\frac{1}{8}$ " AT BOSS
& TAPER TO "0" AT EDGE OF CASE
THIS ONLY APPLIES TO 3 LOWER WEBS

3493

1/16 MACHINING ALLOWANCE WHERE MARKED
UNLESS OTHERWISE STATED.

DRIVING-SIDE CRANKCASE

MATERIAL	DRAWN	BY #	7.06
	ENGRD		
	THICK		